# COMPARISON OF DIFFERENT MOSFET THRESHOLD VOLTAGE DEFINITIONS\*

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Abstract: Theoretically MOSFET threshold voltage is defined with the surface inversion and can be calculated using the MOS structure technological data. Device current-voltage characteristics are used to define threshold voltage in practice. In this paper both definitions are described and the connection between them has been determined in the example of real MOS structure.

### Usporedba različitih definicija napona praga MOSFET-a

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Ključne besede: polprevodniki, MOSFET transistorji, napetost pragovna, analiza teoretična, Poisson enačba, inverzija močna, inverzija šibka, karakteristike odzivne

Sažetak: Teorijski se napon praga MOSFET-a definira inverzijom površine silicija i može se računati iz poznatih tehnoloških podataka MOS strukture. U praksi se napon praga određuje iz strujno-naponskih karakteristika elementa. U radu su opisane obje definicije napona praga i određena je njihova veza na primjeru realne MOS strukture.

#### 1. INTRODUCTION

Electrical characteristics of integrated circuits can be designed by fitting the individual electronic devices' parameters. One of the most important parameters, in MOS integrated circuits' design, is MOSFET threshold voltage  $U_{GS0}$ . Theoretical analysis of MOS structure determines the threshold voltage  $U^i_{GS0}$ . As the operation of integrated circuits is defined with the threshold voltage  $U^i_{GS0}$  obtained from the MOSFET current-voltage characteristics, connection of this parameter with the value of theoretically calculated threshold voltage  $U^i_{GS0}$  is needed. Both threshold voltage definitions are compared in this paper in the example of n-channel MOSFET.

## 2. THEORETICAL CALCULATION OF THRESHOLD VOLTAGE

Figure 1 shows the cross-section of the n-channel MOS-FET. The device substrate (B) is a p-type silicon. The

MOS structure, between two n<sup>+</sup> regions of source (S) and drain (D), consists of silicon substrate, thin silicon oxide layer (SiO<sub>2</sub>) and the gate (G) material. For MOS-FET operation, silicon surface under the oxide layer must be inverted and n-channel between source and drain must be formed. This is obtained electrically, by connection the voltage  $U_{GS}$  between gate and source. The voltage  $U_{GS}$  needed for surface inversion is the threshold voltage  $U_{GS0}$ .

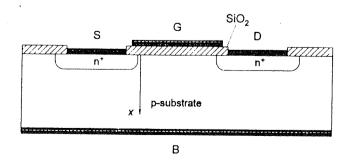


Fig. 1: Cross-section of n-channel MOSFET

Before channel formation, voltage  $U_{GS}$  decreases majority concentration of holes on the substrate surface,

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producing the thin depletion layer under the oxide. Potential distribution in the depletion layer, along the x coordinate perpendicular to the substrate surface (Fig. 1), determines the Poisson's equation /1/

$$\frac{d^2u}{dx^2} = \frac{q}{\epsilon_{Si} \cdot U_T} (n - p - N), \tag{1}$$

where u is the normalized electrostatic potential  $\psi$ , u =  $\psi$ /U<sub>T</sub>, n, p and N are electron, hole and net doping concentrations, q is the elementary charge,  $\epsilon_{Si}$  is the silicon permittivity and U<sub>T</sub> is the thermal voltage. If Fermi potential is chosen as reference potential,  $\phi$  = 0, then in the case of low injection the majority hole concentration is

$$p = n_i \cdot exp (-u). \tag{2}$$

The minority electron concentration n is changed with the external potential /2/

$$n = n_i \cdot \exp\left(u + u_{\mathsf{V}}\right). \tag{3}$$

At the source end of the channel, normalized external potential  $u_v$  is the result of the voltage  $U_{BS}$  applied between bulk and source,  $u_v = U_{BS}/U_T$ . In the previous equations  $n_i$  is the intrinsic carrier concentration.

Generally, net doping concentration N is the difference between donor  $N_D$  and acceptor  $N_A$  concentration and corresponds to the difference between equilibrium carrier concentrations of electrons  $n_b$  and holes  $p_b$  in the bulk, far from the surface

$$N = N_D - N_A = n_b - p_b = n_i \cdot exp(u_b) - n_i \cdot exp(-u_b)$$
. (4)

The doping concentration in the substrate of the n-channel MOSFET with homogeneously doped channel is acceptor concentration  $N = -N_{AB}$ , and this concentration is equal to the bulk majority hole concentration  $p_b$ . According to (4), normalized bulk potential is

$$u_b = -\ln\left(\frac{N_{AB}}{n_i}\right). \tag{5}$$

Depletion layer surface charge per unit area  $Q_{SD}$  is defined with Gauss's law

$$Q_{SD} = -\varepsilon_{Si} \cdot U_T \left( \frac{d u}{d x} \right) \bigg|_{s}, \tag{6}$$

where index s designates the silicon surface. Integration of Poisson's equation (1) yields

$$Q_{SD} = -\sqrt{2 \cdot q \cdot \varepsilon_{Si} \cdot U_{T} \cdot n_{i}} \cdot \left[ \exp \left( u_{s} + u_{v} \right) - \exp \left( u_{b} + u_{v} \right) - \exp \left( -u_{s} \right) - \exp \left( -u_{b} \right) - \exp \left( -u_{b} \right) - 2 \cdot \left( u_{s} - u_{b} \right) \cdot sh \left( u_{b} \right) \right]^{1/2}.$$
 (7)

The voltage U<sub>GS</sub> is the result of potential distributions in the MOS structure,

$$U_{GS} = -\frac{Q_{SS} + Q_{SD}}{C_{av}^2} + \psi_s + \Delta \psi + U_{BS}. \tag{8}$$

In (8)  $Q_{SS}$  is the fixed surface charge per unit area in the oxide layer, and  $\psi_S$  is the surface potential,  $\psi_S = u_S \cdot U_T$ . The term  $\Delta \psi = \phi_{MS} - \psi_D$  includes the work-function difference between gate and bulk  $\phi_{MS}$  and the bulk potential  $\psi_D = u_D \cdot U_T$ .  $C'_{OX}$  is the oxide capacitance per unit area,  $C'_{OX} = \varepsilon_{OX} / t_{OX}$ , where  $\varepsilon_{OX}$  is the permittivity of SiO<sub>2</sub> and  $t_{OX}$  is the oxide layer thickness.

Theoretically, the threshold voltage  $U^{l}_{GSO}$  is defined as the voltage  $U_{GS}$  that produces surface minority electron concentration equal to the bulk majority hole concentration,  $n_s = p_b$ . That is the case of strong inversion. The values of surface potentials  $u_s = u_{sO} = -u_b - u_v$  and  $\psi_s = \psi_{sO} = -\psi_b - U_{BS}$  included in (7) and (8), define the surface charge  $Q_{SDO}$  and the threshold voltage  $U^{l}_{GSO}$ .

Surface inversion begins when surface minority electron concentration reaches the intrinsic carrier concentration,  $n_s = n_i$ . This case of weak inversion determines the surface potentials and  $u_s = u_{si} = -u_v$ , and  $\psi_s = \psi_{si} = -U_{BS}$ , corresponding charge  $Q_{SDi}$  and voltage  $U^{\ t}_{GSi}$  are obtained from (7) and (8).

### 3. THE THRESHOLD VOLTAGE FROM CURRENT-VOLTAGE CHARACTERISTICS

In practice, the threshold voltage  $U_{GS0}$  is determined from the MOSFET current-voltage characteristic. The voltage  $U_{GS0}$  is defined as the voltage  $U_{GS}$  that breaks the flow of drain current  $I_D$  and can be read easiest from the MOSFET transfer characteristic  $I_D = f(U_{GS})|_{U_{DS}}$ . The problem is that the current  $I_D$  flow break is the continuous change and does not appear sharp at voltage  $U_{GS} = U_{GS0}$ . Namely, in subthreshold region, for voltages  $U_{GS} < U_{GS0}$ , there is a finite current  $I_D$  flow between source and drain that decreases exponentially with the voltage  $U_{GS}$ . Because of that the threshold voltage  $U_{GS0}$  is determined graphically, from extrapolation of the transfer characteristic and the coordinate with  $I_D = 0$  /3/.

If the MOSFET operates in linear region, for voltages  $U_{DS} \le U_{GS} - U_{GS0}$ , the drain current is

$$I_D = K \cdot \left( U_{GS} - U_{GS0} - \frac{U_{DS}}{2} \right) \cdot U_{DS}, \tag{9}$$

where K is the proportionality constant. At small voltages  $U_{DS}$ , the term  $U_{DS}$  /2 can be neglected. The current  $I_D$  changes linearly with voltage  $U_{GS}$ , and the transfer characteristic  $I_D = f(U_{GS}) | U_{DS}$  is the line.

In saturation region, for voltages  $U_{DS} \le U_{GS}$  -  $U_{GSO}$ , the current is

$$I_D = \frac{K}{2} \cdot \left( U_{GS} = U_{GS0} \right)^2, \tag{10}$$

and the transfer characteristic  $I_D = f(U_{GS})|_{U_{DS}}$  is the parabola.

#### 4. THE RESULTS OF CALCULATIONS

The comparison of two different definitions of the threshold voltage has been performed on the example of n-channel MOSFET. The homogeneously doped MOS structure, with the substrate acceptor concentration  $N_{AB}=10^{15}~{\rm cm}^{-3}$  and the oxide thickness  $t_{ox}=0.1~{\rm \mu m}$ , has been chosen. The oxide layer charge  $Q_{\rm SS}=5~10^{10}~{\rm cm}^{-2}$  and n-type oxide polysilicon layer have been supposed. Besides for those parameters, the threshold voltage has been calculated as the function of the concentration  $N_{AB}$ , the oxide thickness  $t_{ox}$ , and the bulk voltage  $U_{BS}$ .

The two values of threshold voltage have been determined with the theoretical approach:  $U'_{GS0}$  for strong inversion and  $U_{GSi}$  for weak inversion. Current-voltage characteristics have been calculated numerically, using the MINIMOS device simulator /4/. The MOSFET with described MOS structure, and with the sufficiently large channel dimensions (the length  $L = 10 \mu m$  and the width  $W = 10 \,\mu\text{m}$ ) has been analyzed to avoid short and narrow channel effects. The definition of the threshold voltage  $U^c_{GSO}$ , for the chosen parameters of MOS structure, is represented in Fig. 2a and 2b. Fig. 2a shows the transfer characteristics in linear region, calculated for small voltage  $U_{DS} = 50$  mV. The transfer characteristic in saturation region (Fig. 2b) has been determined for voltage  $U_{DS} = 5 \text{ V}$ . In order to maintain the linear relationship, as in the linear region, the square root of the current  $I_D$ , versus the voltage  $U_{GS}$ , has been drawn in Fig. 2b. In both Figures the straight line has been pulled through the MINIMOS data minimizing the root mean square error. The threshold voltage  $U^c_{GS0}$  has been determined by extrapolation of transfer characteristics to the current value  $I_D = 0$ .

The results of threshold voltage calculations, as the function of several technological and electrical quantities, are represented in Figures 3-5. According to Figure 3, the threshold voltage  $U_{GS0}$  increases with the substrate concentration  $N_{AB}$ . In the bulk the equilibrium majority hole concentration  $p_b$  increases and the equilibrium minority electron concentration nb decreases with increase of concentration  $N_{AB}$ , so higher voltage U<sub>GS</sub> is needed to equalize the surface electron concentration  $n_s$  with the hole concentration  $p_b$ . The enlargement of the oxide layer thickness tox increases, according to Figure 4, the threshold voltage UGSo. The thicker oxide reduces the effectiveness of the gate electrode. The results of threshold voltage change with the bulk voltage  $U_{BS}$  are shown in Figure 5. As the higher voltage  $U_{BS}$  decreases the electron concentration  $n_b$ , the higher voltage  $U_{GS}$  is needed for channel inversion.

In all three Figures 3-5 the results of theoretical calculations  $U^l_{GS0}$  and  $U^l_{GSi}$  are compared with the voltages  $U^c_{GS0}$  obtained from current-voltage characteristics. As the smaller voltage  $U_{GS}$  is needed to increase the sur-

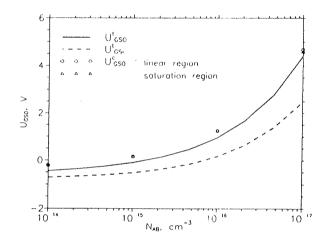
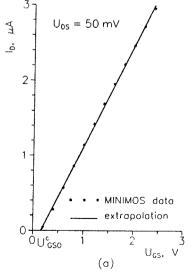


Fig. 3: Threshold voltage U<sub>GS0</sub> versus bulk acceptor concentration N<sub>AB</sub>



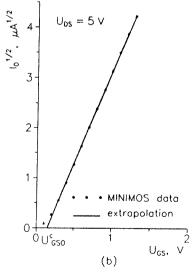


Fig. 2: MOSFET transfer characteristics: (a) in linear region, (b) in saturation region. MOS parameters are:  $N_{AB} = 10^{15}$  cm<sup>-3</sup>,  $t_{ox} = 0$ , 1  $\mu$ m and  $U_{BS} = 0V$ .

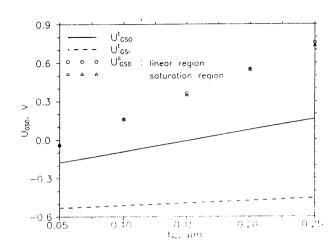


Fig. 4: Threshold voltage U<sub>GS0</sub> versus oxide thickness t<sub>ox</sub>

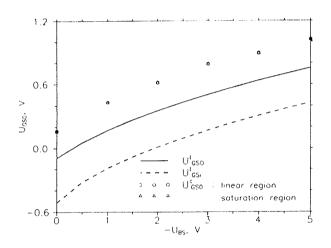


Fig. 5: Threshold voltage U<sub>GS0</sub> versus bulk voltage U<sub>BS</sub>

face electron concentration  $n_s$  to the value of intrinsic concentration  $n_i$ , than to the equilibrium hole concentration  $p_b$ , the theoretical threshold voltages  $U^l_{GS0}$  in weak inversion are lower than the threshold voltages  $U^l_{GS0}$  in strong inversion. The voltages  $U^c_{GS0}$  agree mutually regardless as they are obtained from transfer characteristics in linear or in saturation region. Also the voltages  $U^c_{GS0}$  show the better agreement with the values of the theoretical voltages  $U^l_{GS0}$  in strong inversion.

In Fig. 3 and Fig. 5 the voltages  $U^c_{GS0}$  are higher than the voltages  $U^t_{GS0}$  for practical the same value of 0,24 V. On the other hand, the voltage difference  $U^c_{GS0}$ -  $U^t_{GS0}$  in Figure 4 changes proportionally with the oxide thickness  $t_{ox}$ . The obtained values of voltages  $U^c_{GS0}$  can be calculated theoretically, including the correction factor

$$U_{GS0}^{c} = U_{GS0}^{t} + k \cdot t_{ox} = -\frac{Q_{SS} + Q_{SD0}}{C_{ox}} - \psi_{b} + \Delta \psi + k \cdot t_{ox},$$
(11)

with the constant  $k = 2.4 \text{ V}/\mu\text{m}$ .

#### 5. CONCLUSION

The threshold voltage values  $U^{t}_{GS0}$  from theoretical analysis of MOS structure and  $U^c_{GS0}$  from current-voltage characteristics have been compared for typical example of n-channel MOSFET. The changes of threshold voltage U<sub>GS0</sub> with basic technological and electrical quantities have been determined. Although the voltages  $U_{GS0}$  and  $U_{GS0}$  have been calculated for the same structure and with the application of the equal physical constants, the difference between the values  $U_{GS0}$  and  $\mathcal{U}^{c}_{GS0}$  has been observed, and the dependence of the difference on the oxide layer thickness tox is described with the equation (11). The obtained relation is useful, because the threshold voltage can be technologically adjusted in accordance with the results.  $U_{GS0}$  from theoretical analysis, and the value  $U^c_{GS0}$  from currentvoltage characteristics is essential for circuit application. More different examples must be analyzed to prove the generality of the equation (11).

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