

# FRONT-END ELECTRONICS FOR ENERGY AND POSITION MEASUREMENTS WITH SEMICONDUCTOR RADIATION DETECTORS

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**Keywords:** solid-state detectors, solid-state radiation detectors, energy measurement, position measurement, FEE, Front-End Electronics, X-ray spectrometry, GAMMA-ray spectrometry, X-ray imaging, GAMMA-ray imaging, particle tracking, HEP, High Energy Physics, state-of-the-art, problem solutions, design of implementations, ultra low noise, signal preamplification

**Abstract:** Semiconductor radiation detectors are presently used in many areas of physics research, from X and  $\gamma$ -ray spectrometry and imaging to particle tracking in high energy physics experiments. Front-end electronics have to comply with the requirements set by the different detector applications, such as low noise, to get high energy and position resolution, high speed, radiation tolerance and operation at cryogenic temperatures. Highly segmented detectors stimulated the development of readout circuits in monolithic form, and special integration technologies were purposely developed to achieve optimum performances. After reviewing the basic problem of front-end design, the paper presents solutions which have been adopted in specific applications, such as ultra low noise preamplification for X and  $\gamma$ -ray spectrometry, and analog processing of signals delivered by silicon microstrip detectors. The examined circuits range from all-JFET monolithic charge-sensitive preamplifiers, where a non resistive feedback technique can be used for minimum noise performances, to a mixed-signal multichannel CMOS integrated circuit containing the complete readout electronics for a silicon vertex tracker in a collider experiment.

## Čitalna elektronika za meritev pozicije in energije pri polprevodniških detektorjih sevanja

**Ključne besede:** detektorji polprevodniški, detektorji sevanja polprevodniški, merjenje energije, merjenje položaja, FEE elektronika čelna, spektrometrija X-žarkov, spektrometrija GAMA-žarkov, upodabljanje X-žarkov, upodabljanje GAMA-žarkov, sledenje delcev fizikalnih, HEP fizika energij visokih, stanje razvoja, rešitve problemov, snovanje izvedb, šum ultra mali, predojačenje signala

**Izvleček:** Polprevodniške detektorje sevanja uporabljamo na mnogih področjih raziskovanja v fiziki, od spektrometrije in slikanja z žarki X in  $\gamma$  do sledenja delcev pri eksperimentih v visokoenergijski fiziki. Čitalna elektronika mora ustrezati zahtevam, ki jih postavljajo različne uporabe detektorjev, kot so nizek šum za doseg visoke pozicijske in energijske ločljivosti, visoka hitrost, odpornost proti sevanju in delovanje pri nizkih temperaturah. Močno segmentirani detektorji so vzpodbudili razvoj monolitnih čitalnih vezij, medtem ko je bilo potrebno razviti prav posebne integracijske tehnologije za doseg optimalnega delovanja. Po predstavitvi osnov načrtovanja čitalne elektronike, v prispevku opisujemo rešitve, ki smo jih uporabili v posebnih primerih, kot so ultra nizkošumno predojačevanje za spektrometrijo z žarki X in  $\gamma$  ter analogno obdelavo signalov iz silicijevih mikropasovnih detektorjev. Vezja, ki jih opisujemo, segajo od nabojno občutljivih predojačevalnikov, izvedenih z JFET monolitnimi tranzistorji, kjer s posebno tehniko povratne vezave brez uporov dosežemo minimalen šum, do večkanalnih CMOS analogno-digitalnih integriranih vezij, ki vsebujejo kompletno čitalno elektroniko za silicijeve detektorje sledi v spektrometrih na trkalnikih visokih energij.

### 1. INTRODUCTION

Semiconductor detectors are widely used to obtain information about various properties (such as energy, momentum, time of occurrence, position) of nuclear particles and radiation, that produce ionisation in the detector material. A measure of the information appears as an electric charge, induced on a set of two electrodes, characterised by their capacitance. The detector is connected to front-end electronic circuits, which include an amplifying device (usually a charge-sensitive preamplifier) and a filter, performing a shaping of the signal in the time domain to optimise the measurement of a desired quantity such as signal amplitude as a measure of the energy loss of the particle. The problem of the measurement of the charge delivered by a ca-

pacitive source with the best possible accuracy compatible with noise intrinsically present in the amplifying system has been widely discussed in the literature [1, 2, 3, 4, 5], also taking into account the constraints (power dissipation, event rate) set by the different applications. The main results will be reviewed here, to derive the basic criteria for the design of low-noise front-end electronics.

Figure 1 shows a schematic model of an analog channel processing the signal from a semiconductor detector. The detector itself is modelled as a current source delivering in a very short time a charge  $Q$  across its capacitance  $C_D$ . The detector signal is integrated by a charge-sensitive preamplifier (with a feedback capacitance  $C_F$  and an input capacitance  $C_i$ ) and then shaped

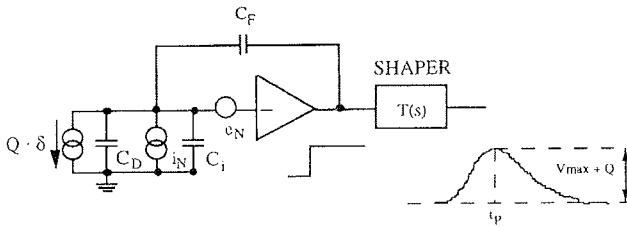


Fig. 1. Analog processing channel for the measurement of the charge  $Q$  delivered by a semiconductor detector.

by a filter with transfer function  $T(s)$ . The filter allows the measurement of a quantity, for example signal peak amplitude, related to the charge released in the detector, minimising the error due to noise and to signal pileup due to a high event rate, which may set constraints on the signal duration and peaking time  $t_p$ .

The noise in the amplifier system arises from two uncorrelated sources at the input, a series voltage source  $e_N$  and a parallel voltage source  $i_N$ , each of which generates a spectral density with a white (independent of frequency  $f$ ) and a non-white component:

$$\frac{de_N^2}{df} = A_W + \frac{A_f}{f} \quad (1)$$

$$\frac{di_N^2}{df} = B_W + B_f \cdot f \quad (2)$$

The white term in equation (1) is mostly determined by the white noise in the main current of the preamplifier input device, that is drain current for an FET or collector current for a bipolar transistor.  $g_m$  is the transconductance, while  $k$  is the Boltzmann's constant and  $T$  is the absolute temperature.  $\Gamma$  is a coefficient equal to 0.5 in bipolar transistors; it is about 2/3 for JFETs, and may exceed 1 for short-channel MOSFETs.

$$A_W = 4kT \frac{\Gamma}{g_m} \quad (3)$$

The second term in the series noise is given by the  $1/f$  noise in the drain or collector current. The white term in (2) is determined by the shot noise in the detector leakage current  $I_{det}$ , by the shot noise in the input device gate (base) current  $I_{G(B)}$  and by the thermal noise in the preamplifier feedback resistor  $R$ :

$$B_W = 2qI_{det} + 2qI_{G(B)} + \frac{4kT}{R} \quad (4)$$

where  $q$  is the electronic charge. The second term in (2) arises from dielectric losses in the components connected to the preamplifier input, and mainly depends on the detector - preamplifier assembly. It will be neglected in the following.

## 2. EFFECT OF NOISE ON CHARGE MEASUREMENTS FROM SEMICONDUCTOR DETECTORS

The effect of noise on the charge measurement is usually characterised by the standard deviation or Equivalent Noise Charge (ENC). This is the charge which injected at the input produces at the output of the linear processor a signal whose amplitude equals the root mean square noise. ENC is given by the quadrature sum of contributions from series and parallel noise terms described in the previous paragraph:

$$ENC = \sqrt{ENC_{A_W}^2 + ENC_{A_{1/f}}^2 + ENC_{B_W}^2} \quad (5)$$

The contribution to ENC given by white series noise can be expressed in the following way:

$$ENC_{A_W} = \sqrt{\frac{A_1}{\tau}} \sqrt{4kT \frac{\Gamma}{f_T}} \sqrt{C_D} (m^{1/2} + m^{-1/2}) \quad (6)$$

Several design criteria for achieving low-noise performances can be extracted from relationship (6). This term is directly proportional to the factor  $A_1/t$ , which is determined by the signal-shaping filter.  $\tau$  is a parameter related to the time scale of the signal, and can be assumed to be the peaking time  $t_p$ . A long measurement time has to be used to minimise  $ENC_{A_W}$ . The preamplifier input device has to feature a high transition frequency  $f_T$ , and to be capacitively matched to the detector. Equation (6) has a minimum at  $m=1$ , where  $m=C_D/C_i$  is the capacitive matching coefficient. A low capacitance detector is also needed if very low noise performances must be achieved. The two latter conditions are also valid for the  $1/f$  series noise contribution to ENC:

$$ENC_{A_{1/f}} = \sqrt{A_2} \sqrt{H_f} \sqrt{C_D} (m^{1/2} + m^{-1/2}) \quad (7)$$

where  $A_2$  is a coefficient depending on the filter. No dependence on  $t_p$  is present in this term, so its minimisation is essential both at short and long measurement times. The parameter  $H_f = A_f C_i$  is a constant for a given technology and device gate length  $l_g$ . The need of reducing the effect of  $1/f$  noise may determine the choice of the input device, reminding that typical values are  $H_f = 10^{-27}$  J for silicon JFETs,  $H_f = 10^{-25}$  J for P-channel MOSFETs and  $H_f = 10^{-23}$  J for N-channel MOSFETs.

The parallel noise contribution to ENC is:

$$ENC_{B_W} = \sqrt{A_3 \tau} \sqrt{2qI_D + 2qI_{G(B)} + \frac{4kT}{R}} \quad (8)$$

It is proportional to  $\sqrt{A_3 \tau}$ , which is determined by the filter: therefore it has a larger influence at long peaking times. Its minimisation requires a small detector leakage current  $I_D$ , which may limit the maximum active area of the detector, and may also force to operate it at low temperature. As it appears from (8), because of their base current  $I_B$ , standard bipolar transistors do not

permit high resolution spectroscopy, instead allowed by FETs with a small gate current  $I_G$ , which can also be reduced by cooling. A main source limiting the achievable signal-to-noise ratio is the preamplifier feedback resistor. Several non resistive techniques have been developed to discharge the feedback capacitor, allowing to approach the ultimate resolution limits /7, 8, 9, 10, 11/.

The previous discussion shows that the energy resolution of the detection system is given, as far as electronic noise is concerned, by the detector itself, by the preamplifier input device and by the signal processor setting the values of the coefficients  $A_1, A_2, A_3$  and of the signal peaking time  $t_p$ . It was shown that several measures can be taken to minimise the noise. If allowed by the counting rate, operation at the optimum  $t_p$  (usually several  $\mu s$ ), determined by both series and parallel noise, is mandatory. In high rate applications adequate resolution can be achieved by operating with a low capacitance detector-FET system.

The following section describes a charge-sensitive preamplifier, where technology and design parameters are optimised to the achievement of very low noise in view of applications in high resolution spectroscopy. Section 4 presents a multichannel integrated circuit for the readout of silicon microstrip detectors in an accelerator experiment: here the design choices had to cope with severe constraints set by detector geometry and operating environment.

### 3. MONOLITHIC JFET PREAMPLIFIER FOR HIGH RESOLUTION SPECTROMETRY

The Junction Field-Effect Transistor (JFET) is considered to be the best choice in X and  $\gamma$ -ray spectrometry applications for several reasons /12, 13, 14/. Among the FET devices, it has the smallest amount of low frequency noise and its white noise has a reliable dependence on the transconductance. It has intrinsic properties of radiation hardness, and it can operate at

cryogenic temperatures, with a considerable reduction of the leakage current and of the series noise.

It is worth pointing out here that very good results were recently obtained also with CMOS devices, especially in applications requiring relatively short peaking times, such as room temperature operated detectors having non negligible leakage currents or low-capacitance detectors /15, 16, 17, 18/.

The excellent characteristics of the JFET suggested the development of the monolithic buried layer process, where N-channel JFETs of outstanding noise performances are integrated on the same substrate. This process provided the basis for the realisation of several preamplifiers /19, 20, 21, 22/. One of them (IPA4) /23/ was conceived for  $\gamma$ -ray spectrometry in association with large germanium detectors. For this purposes the front-end device was designed with  $W = 1820 \mu m$  and  $L = 5 \mu m$ , yielding an input capacitance of about 10 pF.

This circuit achieves the best noise performances /24/ when operated with a non resistive, continuous-type charge reset based on the forward-biased JFET principle /7/, as shown by the schematic in figure 2.

The preamplifier consists of an input cascode ( $J_1, J_2$ ), a bootstrapped active load ( $J_3, J_4, J_7$ ) and a source follower output stage ( $J_8$ ), with an integrating feedback capacitance  $C_F$ . The detector leakage current and the signal charge from the feedback capacitor are fed to the gate of the input transistor. These currents add to the reverse current of the gate-to-drain junction and force the gate-to-channel junction to be forward-biased. A low frequency feedback loop is employed to stabilise the operating point of the preamplifier in presence of the forward-biased gate-to-source junction. It goes from the central point of the  $R_1, R_2$  divider to the gate of  $J_2$ . The current needed to operate the input JFET with a forward-biased gate is provided by the resistor  $R_{BL}$ .

The benefit brought about by the non-resistive charge reset becomes apparent from the comparison of curves a) and b) in fig. 3, both obtained with the preamplifier

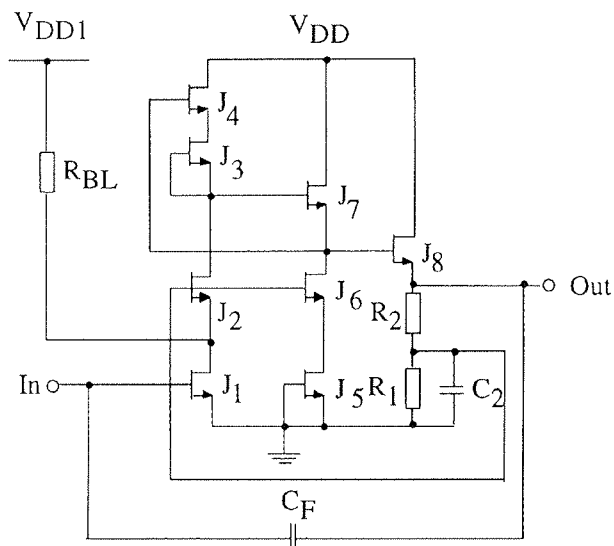


Fig. 2. IPA4 preamplifier with forward biased gate-to-source junction in the front-end device.

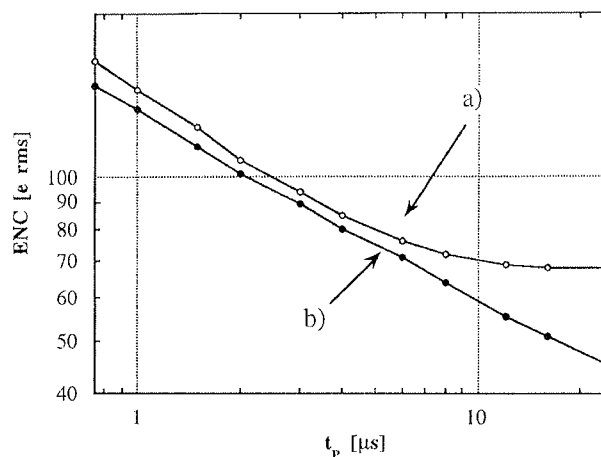


Fig. 3. Equivalent noise charge as a function of the peaking time  $t_p$ , at zero detector capacitance, for the buried layer IPA4 charge-sensitive preamplifier. (a) Preamplifier with resistive feedback. (b) Preamplifier with non-resistive charge reset.

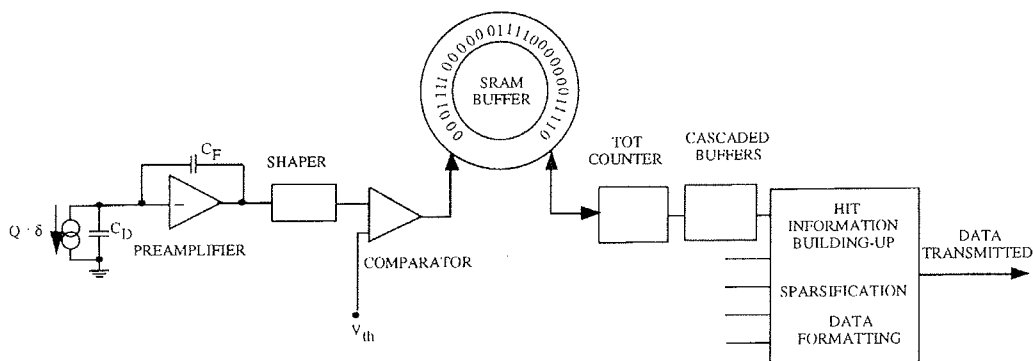


Fig. 4. Block diagram of the front-end chip intended for signal processing in BaBar vertex detector.

followed by a unipolar semigaussian shaper. In order to enhance the relative importance of the ENC contribution coming from parallel sources, among them dielectric noise, from that due to series sources, the measurements were done with no external detector simulating capacitance. Curve a) in fig. 3, relevant to the preamplifier with resistive feedback, shows that ENC tends to level off to about 70 e rms at peaking times  $t_p$  beyond 10  $\mu$ s and even shows a gentle rising trend at 24  $\mu$ s. The ENC behaviour at long peaking times results from the combined effects of dielectric and thermal noise associated with the feedback resistor. In the case of the preamplifier with non-resistive feedback, where these effects are eliminated, ENC keeps decreasing as  $t_p$  is increased and reaches 45 e rms at the longest explored peaking time. This value is certainly very good for a preamplifier which employs at the input a device with a 10 pF input capacitance. These considerations bring favour to the buried-layer process as a very suitable basis for the realisation of monolithic preamplifiers with noise characteristics adequate to high resolution spectrometry.

#### 4. A CMOS MULTICHANNEL READOUT INTEGRATED CIRCUIT FOR A SILICON VERTEX TRACKER

Very high granularity semiconductor position-sensitive detectors such as silicon microstrip or pixel detectors are used in applications ranging from tracking in elementary particle physics experiments to medical imaging. The readout of these detectors has to be carried out by high density multichannel mixed-signal ASICs, combining analog processing functions and high speed digital circuits. Low-power design techniques are used, and the choice of the technology is restricted to CMOS or BiCMOS processes. The latter are usually preferred in very high rate applications, where signal shaping times are of the order of a few tens of ns, because of the high values of the parameters  $g_m/I_c$ ,  $g_m/C_i$  featured by bipolar transistors used as input devices [25, 26, 27, 28, 29]. In low-rate applications ( $t_p \geq 100$  ns) and with low capacitance detectors ( $C_D \leq 1$  pF) purely CMOS ICs are commonly used [examples are given in references 30, 31, 32, 33]. In many applications radiation hardness is also a very important

issue, especially in experiments at high luminosity colliders, where the front-end electronics has to stand high doses of ionising radiation and neutron fluences without performance degradation.

One of the readout ICs most recently developed is a low-noise, mixed-signal CMOS chip containing the complete readout electronics for the Silicon Vertex Tracker based on double-sided microstrip detectors in the BaBar experiment at SLAC. The chip has 128 channels that process in parallel the signals coming from an equal number of strips. The strip signals are amplified, shaped and then digitised using a range compression method, based on the Time-over-Threshold technique [34]. To do this, the signal at the shaper output is presented to a comparator with a preset threshold. The duration of the signal at the comparator output is the Time-over-Threshold (ToT), that is the time during which the shaper output signal exceeds the threshold.

The block diagram of the BaBar SVT front-end chip is shown in figure 4. The charge information carried by the ToT value is stored into trigger latency buffers, one for each channel, to compensate for delay and jitter in the time of arrival of the first-level trigger. Upon receipt of a trigger, the data are retrieved from the latency buffers, and after passing through two cascaded derandomizing buffers they end up in a sparsifying unit, where the final hit information is built up, providing, for each channel which has recorded a signal, the channel number, the hit time stamp and the value of the charge. This information is transmitted by the chip in serial format upon receipt of a readout command. The previous functional description gives an oversimplified view of the actual readout chip, named AToM (A Time-over-threshold Machine). Many more functions are implemented as described in a detailed way in references [35, 36, 37]. Among them, the possibility of selecting the value of the charge sensitivity of the analog channel (LOW = 150 mV/fC, HIGH = 250 mV/fC) and of the signal peaking time  $t_p$  (from 100 ns to 400 ns), and of operating on both detector signal polarities (n-side and p-side).

During the operational lifetime of the detector, the chip will be exposed to considerable levels of ionising radiation. A worst-case estimate of the ionising dose in the inner layers of the detector is 2 Mrad (Si). To achieve

the required degree of radiation tolerance, the chip was fabricated in a rad-hard technology (Honeywell RICMOS IV bulk CMOS, 0.8  $\mu\text{m}$  minimum gate length).

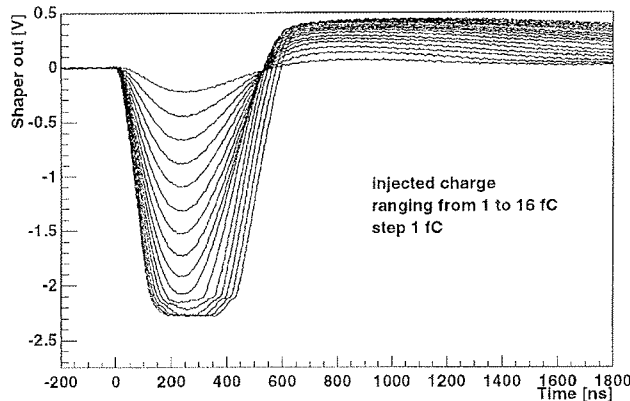


Fig. 5. Waveforms at the shaper output at 200 ns peaking time for the AToM chip.

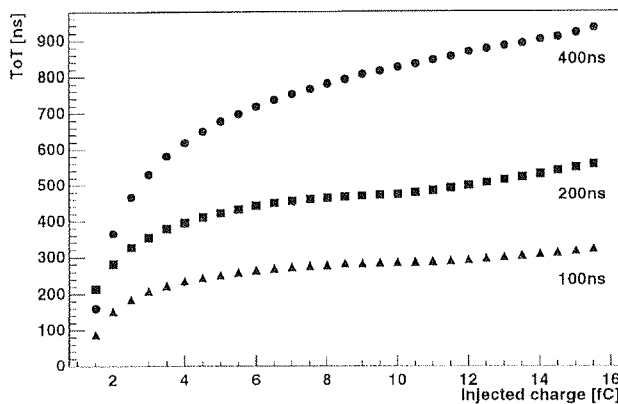


Fig. 6. ToT at the comparator output at three different peaking settings for the AToM chip.

Figure 5 shows the signals at the shaper output at the 200 ns peaking time setting with the input charge as a parameter. Three ToT curves at three different peaking times are shown in figure 6. The range-compression features obtained with the ToT technique are evident. Noise measurements at 200 ns peaking time and 3.5 mW total power dissipation per channel yield an ENC of 700 electrons rms at 12 pF detector capacitance.

## 5. CONCLUSIONS

This paper presented a review of the design criteria of front-end electronics for semiconductor radiation detectors, especially targeting low-noise specifications. As an example of available front-end circuits, two designs for very different applications were described. As a conclusion, it is worth pointing out that research in this field is stimulated by the severe requirements of future physics experiments and extending medical and industrial applications of semiconductor detectors. To this purpose, attention is focused on the technological de-

velopments in the fields of III-V devices, such as MES-FETs or HEMTs /38/, of short-channel ("deep submicron") MOSFETs /39/ and of electronics for cryogenic temperature operation /40/.

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